

POS		
	Electrical setup	
001	3x 400 V	S
002	3x 230 V motor voltage	W
004	50 Hz	S
005	60 Hz	W
006	5.5 HP (4.0 kW)*	S
007	7.5 HP (5.5 kW)*	O
008	10.0 HP (7.35 kW)*	O
009	13.5 HP (10.0 kW)*	O
10	Star-delta start is necessary from 7.5 HP and 3x230V	O
12	Trigger switch for dust extractor start	O
13	Meter for operating hours	O
14	3-phase CEE coupling for additional equipment with time-delayed connection (essential for the use of a power feeder)	O
	Cutterblock	
30	Surface planing width in mm	510
	Total planer table length in mm	2250
	Infeed planer table length in mm	1100
	Maximum depth of cut in mm	5
	Professional planer fence, 1300 x 170 mm	S
34	Removable support fence for thin workpieces	O
36	Planer guard EURO "Standard"	S
37	Planer guard EURO "Comfort"	O
38	SUVA-planer guard	O
39	4-knife Felder-system cutterblock	S
40	4-knife Standard-knife cutterblock	O
41	4-knife TERSA cutterblock	O
44	Silent-POWER spiral cutterblock	O
	Number of knives - Silent-POWER spiral cutterblock	77
	Thickness Planer and Feed Drive	
50	Thickness planing width in mm	504
	Minimum/maximum thicknessing height in mm	3-254 mm
	Min. workpiece length in mm	250
	Maximum depth of cut in mm	5
51	Digital display for thicknessing height in mm	S
52	Digital display for thicknessing height in inch	O
53	Electrical table height adjustment for thicknesser table (Power-Drive D1) (#55/60)	O
55	LED-display for thicknesser height (#53)	O
60	Position control for thicknesser table height, pre-programmable (Digi-Drive D1) (#53)	O
59	Adjustable rollers for thicknessing table, adjustment range 0-0.5 mm (#53)	O
61	Rubber infeed roller (#62)	O
62	Rubber outfeed roller	O
63	Sectional pressure bar on the infeed side (recommended to be taken with option 61)	O
57	Variable speed drive 4-16 m/min	S
	General	
	Working height in mm	890
	Extractor connection port diameter in mm on Planer/Thicknesser	140
	Weight kg (with standard configuration)	900
	Important Accessories	
212	Power feed mount	O
210	Coupling system for table extension for surface planer tables 510 mm	O
211	Workpiece roller on the infeed side (#53)	O
224	Table extension with workpiece roller for the thicknesser 510 x 570 mm, only possible at a maximum chip removal of 5 mm (when surface planing)	O
223	IPPC	W
	Transport	
221	Preparation for container	W