

		G 220	G 330
POS			
	Electrical setup		
001	3x 400 V	S	S
002	3x 230 V motor voltage	W	W
003	1x 230 V motor voltage	O	O
004	50 Hz	S	S
005	60 Hz	W	O
	Working dimensions		
	Edge thickness min.-max. (mm)	0,4-2,0	0,4-5,0
	Work piece thickness min.-max. (mm)	10-45	16711
	Min. workpiece width (mm) *The minimal workpiece width varies depending on the workpiece length, height and type of surface	90	70
	Min. workpiece length (mm)	250	210
	Units		
	Coiled edge band feed support plate	S	S
	Edge feeding is automatic for roller materials with a thickness of 0.4-2 mm, strip glue in separate feed	S	-
	Edge feeding is automatic for roller materials with a thickness of 0.4-3 mm, 3mm strip glue in separate feed	-	S
	Guillotine shears for cutting coiled edge bands up to 2 mm in thickness in Hard-PVC/ABS	S	-
	Guillotine shears for cutting coiled edge bands up to 3 mm in thickness in Hard-PVC/ABS	-	S
	Glue unit for glue granulate from the teflon coated glue pot (~ 250l/m per 1kg granules on a 19mm plate)	S	-
	Changeable 1.2 kg Teflon coated gluepot for holt melt glue granulate (~ 250rm for each 1kg of granulate on a 19mm panel)	-	S
	Spring loaded pressure unit with 1 pressure roller and 1 free moving roller	-	S
	Spring loaded pressure unit with 1 pressure roller and 2 free moving rollers	S	-
	Guillotine cutting unit with cutting knives for end cuts	S	-
	9,000 rpm, 0.18kW end trimming unit, with Ø 80 mm 16 tooth HW-Saw blades	-	S
	Multifunction milling aggregate, 9,000 rpm, 0.5 kW, radius trimming and bevel trimming	S	-
	Multifunction milling aggregate, 12,000 rpm, 0.22 kW Flush trimming, radius trimming and bevel trimming	-	S
	Tooling for 2 mm radius	S	S
10	Radius scraping unit for R= 2 mm, mechanically controlled (!20/30)	-	S
10A	Price reduction without radius scraping unit	-	O
21	Glue scraping unit instead of a polishing unit (!30A)	-	O
22	Glue scraping unit instead of a radius scraping unit	-	O
30	Buffing unit with 2 motors at 1400 rpm and 900 W (!10/20)	-	S
30A	Price reduction without buffing unit	-	O
32	Spraying unit for cleaning agent on the buffing unit (!21/30A)	-	O
50	Heated entry ruler	-	O
	Operation		
	Operating panel with LCD display and keypad	S	S
	Through feed		
	Workpiece chain feeder	-	S
	Workpiece belt feeder	S	-
	7 m/min feed speed(~ 250l/m/h)	S	-
	8 m/min feed speed (~ 300l/m/h)	-	S
	Extensible workpiece support	S	S
60	Edge band feed support plate D=800 mm instead of D=600 mm	-	O
	General		
	Extraction connector Ø in mm	120	120
	Weight kg (with standard configuration)	310	350
	Length in mm	2000	2300
	Important Accessories		
210	Rolling carriage	O	O
	200-127 - Changeable gluepot	-	O
	Transport		
221	Preparation for container Edgebander	W	W