

		tempora 60.06 L
POS		
	Electrics	
001	3x 400 V motor voltage, 50 Hz motor frequency	S
002	3x 230 V motor voltage, 60 Hz motor frequency	O
29	CSA certificate	O
77	Tempora air conditioning unit (for continuous external conditions of over 40° C)	O
25	Multi-voltage 3x400V-230V and 50-60Hz (#001 + #004)	O
	Working dimensions	
	Min. workpiece width (mm) *The minimum workpiece width varies depending on the workpiece length, height and type of surface	70
	Min. workpiece length (mm)	140
	Min. workpiece height (mm)	8
	Max. workpiece height (mm)	60
	Processing of coiled material in thick PVC/ABS from 0.4 to 3.0 mm in thickness; single feed of strip material up to 6mm is also possible	S
55	Strip material magazine 120mm	O
	Units	
	Control with 10.4" Touch Screen display, integrated maintenance software and network connection	S
80	Edge thickness measurement using Bluetooth transfer device	O
80A	Edge thickness and workpiece thickness measurements (#75 / #755)	O
76	Fan for electric box	O
72	Recording of operating hours for several users	O
	Solid steel machine chassis	S
	Pull-out workpiece support of 450mm - facilitates working with large workpieces	S
	Manual height adjustment of the workpiece feed pressure rollers with 2 offset lines of rollers for equal pressure distribution on the workpiece	S
	Chain feed with 10 m/min feed speed and rubber covered pads for optimum grip of the workpiece	S
59	Automatic lubrication for guideways chain conveyors (I60)	O
60	Chain feed with 10 and 18 m/min feed speed and rubber covered pads for optimum grip of the workpiece	O
64	Pneumatic-mechanical infeed gate, to prevent the premature feeding of the workpiece	O
	750 mm diameter coil support, running on ball bearings	S
46	Extended infeed guide and table size	O
48	Air cushion table with pull-out workpiece support instead of table top (#46)	O
89	Angle stop for narrow parts (#46)	O
	Premilling unit with activation controlled diamond cutters and 2 independent motors each with 1.1kW, 12,000 rpm, manually adjustable depth of cut from 0-2 mm, including 2 diamond cutters (Ø 80 mm, H 49 mm, Z 2+2)	S
44	Price reduction tempora 60.06 without premilling unit (I45)	O
45	Premilling, 64 mm instead of 49 mm, 2 motors with 1.5kW each instead of 1.1kW each (I44)	O
47	Premillers with replaceable cutters 64 mm in height instead of 49 mm, 2 motors with 1.5kW each instead of 1.1kW each (I44/I45)	O
43	Infrared heat lamp for pre-heating board edges	O
	Edge feed for coiled and strip material from 0.4 to 6 mm in thickness; single feed of strip material also possible	S
	Guillotine trimming unit for the precutting of PVC/ABS edgeband material 0.4-3.0 mm thick	S
	Teflon coated gluepot with 1.5 kg capacity and quick change system, glue applied using glue roller with monitoring of the heating cartridge (approx. 250 running metres per 1kg glue granulate on a 19mm panel)	S
67	Reverse function of the glue application roller	O
50	Additional changeable gluepot (I67)	O
50A	Additional changeable gluepot reverse operation (#67)	O
63	easy-clean cleaning device for the standard gluepot	O
61	advantEdge gluing unit for co-extruded edge material instead of standard gluing unit (The advantEdge aggregat is sold in some countries under the name air-motion)	O
62	advantEdge gluing unit for co-extruded edge material (The advantEdge aggregat is sold in some countries under the name air-motion)	O
79	Controlled pneumatic pressure control incl. Unlimited program memory for advantEdge gluing unit (# 61)	O
	Manually controlled pressure unit with 1 large motor driven roller and 2 conical rollers operating pneumatically	S
	End trimming unit with 2 independant motors, each with 0.35 kW and 12,000 rpm, both manually tiltable between 0°-10°	S
	m-motion multifunction trimming unit for radius, flush and bevel trimming of thin edges with 2 independent motors each with 0,55 kW (F400) / 0,75 kW (F600), 12,000 rpm	S
51	Multi-functional trimming unit with vertical reference rollers for the processing of workpieces with hinge bores (#64)	O
69	Machine without corner rounding unit (#65 / I68)	O
	Single motor corner rounding unit for post and soft form profiles up to 60mm	S
68	2 motor corner rounding unit for post and softforming profiles up to 60mm	O
78	Changeable copy roller for the 2 motor corner rounding unit	O
	Finishing units	
	m-motion Radius scraping unit for R= 2 mm, manual activation, mechanical setup	S

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20	Glue scraping unit, pneumatically controlled (!21)	O
21	Glue scraping unit for nesting (#51/ !20)	O
	Buffing unit with 2 motors	S
32	Spraying unit for cleaning agent positioned before buffing unit (only in combination with the buffing unit)	O
42	Spraying unit of releasing agent on the machine infeed side (PUR glue) (!44)	O
53	Spraying unit for lubrication agent	O
87	Omission of Riepe spray liquids	W
88	Jowat type adhesive incl. 2 kg adhesive granulate	W
	Tailor made equipment options	
81	Tool preparation R= 1 mm instead of R= 2 mm	W
86	Tool preparation R = 1.5 mm for corner rounding unit (!68)	W
83	Tool preparation R= 3 mm instead of R= 2 mm	W
86A	Tool preparation R =1.5 mm for 2 motorized corner rounding units (#68)	W
33	LED lighting	O
	Packages	
75	"x-motion PLUS" package tempora F 600 60.06L (additional equipment included) "x-motion PLUS" control with 15" smartouch instead of 10.4" touch screen with integrated maintenance software and available network connection End trimming unit "x-motion PLUS" with 2 independent motors, tilted pneumatically, multifunctional trimming unit "x-motion PLUS" for radius, flush- and bevel trimming of thin edges with 2 independent motors each with 0.75 kW, 12,000 rpm, motor position controlled edge adjustment from the control panel 1 motor. corner rounding unit for post and soffforming profiles up to 60mm with motorised adjustment 2 axis motor positioned radius scraping unit incl. pneumatic disengage function	O
75A	"x-motion PLUS package tempora F 600 60.06L/2 (additional equipment included) "x-motion PLUS" control with 15" smartouch instead of 10.4" touch screen with integrated maintenance software and available network connection End trimming unit "x-motion PLUS" with 2 independent motors, tilted pneumatically, multifunctional trimming unit "x-motion PLUS" for radius, flush- and bevel trimming of thin edges with 2 independent motors each with 0.75 kW, 12,000 rpm, motor position controlled edge adjustment from the control panel 2 motor corner rounding unit for post and soffforming profiles up to 60mm with motorised adjustment 2 axis motor positioned radius scraping unit incl. pneumatic disengage function	O
755	motorized height adjustment for pressure bar (# 75 / # 75A)	W
	Important Accessories	
	200-106 - Mobile cleaning unit for the glue pot including a temperature regulator initiator for the glue rollers, including a pre-melting function	O
	200-107 - Storage bins for the glue pot, including an air condenser for PUR glue	O
	202-122 - storEdge edge storage including support plate	O
	202-123 - storEdge edge storage without support plate	O
210	Rolling carriage	O
	202-129 - puReady nitrogen container	O
	220-128 - Silicon gluepot insert F600 / F400	O
	Transport	
229	Container packaging	O
	U-motion classic return system	
602	Return feeding without rotation function for workpieces; length 300-2,800mm; width 50-1,300mm; thickness 8-60mm; workpiece sizes with 4 sided edge application; min 300x300mm; max 1,300x1,300mm; max weight < 700mm length = 30kg; max weight > 700mm length = 60kg; variable feed speed 7-20 m/min; max. 11 cycles/min; conveyor belt for the return transport; the workpieces as well as the outfeed station (2,000x800mm); 3x400 Volt / 50-60Hz; 6Bar; 10NI/min	O
620	Mechanical rotation function of the workpiece on the conveyor belt	O
621	Ergonomics package incl. air cushion lifting table instead of outfeed roller conveyor as well as an air cushion connection table to the machine	O
	Preparation u-motion system	
84	u-motion classic preparation (!85)	O