

		B3 basic	B3 winner	B3 perform
POS				
Electrics				
001	3x 400 V motor voltage	S	S	S
002	3x 230 V motor voltage	-	-	W
003	1x 230 V motor voltage, motor 4.0 HP (3.0 kW) S6/40%	O	O	O
004	50 Hz motor frequency	S	S	S
005	60 Hz motor frequency	W	W	W
007	Motor 4.0 HP (3.0 kW) S6/40%	S	S	-
008	Motor 5.5 HP (4.0 kW) S6/40%	-	O	S
11	Forward and Reverse Run	S	S	S
Saw Unit				
Main sawblade dia. 250–315 mm, Saw unit speed 4800 rpm				
Saw blade tilting from 90°–45°, Max. cutting height 103 mm				
Saw-spindle moulder table in mm		860 x 300 mm	950 x 385 mm	950 x 385 mm
76	Rip capacity continuously adjustable	0–700 mm	0–800 mm	0–800 mm
78	Cutting width 31" (800 mm) with full table	-	O	O
77	Rip capacity continuously adjustable 49" (1250 mm)	-	O	O
82	Preparation for Dado tooling up to ¾" (19.5 mm) width	O	O	O
83	Rip fence basic	S	-	-
84	Rip fence winner with large round guiding bar	-	S	S
85	Fine adjustment for rip fence winner/basic	O	O	S
86	Cast iron professional rip fence, rip capacity 800 mm (31½")	-	O	O
87	Cast iron professional rip fence, Rip capacity 1250 mm (49¼")	-	O	O
88	Fine adjustment for professional rip fence	-	O	O
74	Mechanical scoring unit, scoring blade dia. 3 ⅛" (80 mm)	O	O	O
75	Scoring unit, Motor 1.0 HP (0,75 kW)	-	-	O
Spindle Moulder Unit and Spindle Fence				
Fixed spindle with height adjustment from the front				
Spindle moulder tilt 90°–45°				
Speed 3000/6000/8000/10.000 rpm				
100	Moulder spindle dia. 30 mm, usable height 100 mm	S	S	S
101	MF spindle system - Spindle/Moulder spindles-Ø 30 mm, usable height 100 mm	O	O	O
105	MF spindle system - Spindle/Moulder spindles-Ø 50 mm, usable height 100 mm	O	O	O
102	MF spindle system - Spindle/Moulder spindles-Ø 32 mm, usable height 100 mm	O	O	O
103	MF spindle system - Spindle/Moulder spindles-Ø 35 mm, usable height 100 mm	O	O	O
104	MF spindle system - Spindle/Moulder spindles-Ø 1¼", usable height 100 mm	O	O	O
108	MF spindle system - Moulder spindle with collet chuck coupler	O	O	O
Spindle fence 220 for max. tooling diameter 220 mm				
Max. tooling diameter beneath table at 90°				
113	Multi-adjustment system	180 mm	180 mm	180 mm
Anodised Format Sliding Table				
130	Format sliding table 800 mm(31"), cutting length 865 mm(34")*	S	-	-
131	Format sliding table 1250 mm, cutting length 1300 mm*	O	S	-
132	Format sliding table 2000 mm(78"), cutting length 2050 mm(80")*	-	O	-
133	Format sliding table 2500 mm, cutting length 2500 mm with edging shoe*	-	-	S
Outrigger Tables and Crosscut Fences				
160	Outrigger table 1100	-	O	-
161	Outrigger table 1250	-	-	S
163	Precision mitre guide index system (:#160/161)	-	O	O
164	Crosscut fence 900 mm for all sliding table	S	S	O
165	Crosscut fence extension 29 ½" (750 mm) for crosscut fence (#164)	O	O	O
166	Crosscut fence 51" (1300 mm) for outrigger 1100 (#160)	-	O	-
168	Crosscut fence 51" (1300 mm) for outrigger table instead of crosscut fence 35" (900 mm) (#160)	-	O	-
169	Crosscut fence 2600 mm for outrigger 1250	-	-	S
Weight				
Weight, kg (with average equipment) net/gros		350	400	570
Important Accessories				
210	Rolling carriage without lifting bar	O	O	O
211	Lifting bar	O	O	O
212	Tilt-away mount for power feeders	O	O	O
221	Preparation for Container Transport	O	O	O
223	Heat treated palette according to IPPC regulations	W	W	W
.SET-HA20-1 - SET: Display clock with system hand wheel - (for circular saw unit)				
12.1.307 - System handwheel D=170 mm with folding handle Prepared for digital display (for milling unit)				
1/1/200 - Digital clock with 0.1 mm resolution, counting clockwise. pitch 2mm /2° (for milling unit)				