

		D 951	D 963
POS			
	Electrical setup		
001	3x 400 V	S	S
002	3x 230 V motor voltage	W	W
004	50 Hz	S	S
005	60 Hz	W	W
006	5.5 HP (4.0 kW)*	S	-
007	7.5 HP (5.5 kW)*	O	-
008	10.0 HP (7.35 kW)*	O	S
009	13.5 HP (10.0 kW)*	O	O
10	Star-delta start is necessary from 7.5 HP and 3x230V	O	S
12	Trigger switch for dust extractor start	O	O
13	Meter for operating hours	O	-
	Cutterblock		
	Cutterblock diameter (mm)	120	120
39	4-knife Felder-system cutterblock	S	S
40	4-knife Standard-knife cutterblock	O	-
41	4-knife TERSA cutterblock	O	-
44	Silent-POWER spiral cutterblock	O	O
	Number of knives - Silent-POWER spiral cutterblock	77	95
	Thickness Planer and Feed Drive		
50	Thickness planing width in mm	504	630
	Minimum/maximum thickening height in mm	4-254	3-300
	Min. workpiece length in mm	250	250
	Maximum depth of cut in mm	8	8
51	Digital display for thickening height in mm	S	-
52	Digital display for thickening height in inch	O	-
53	Electrical table height adjustment for thickener table (Power-Drive D1) (#55/60)	O	S
55	LED-display for thickener height (#53)	O	S
60	Position control for thickener table height, pre-programmable (Digi-Drive D1) (#53)	O	O
59	Adjustable rollers for thickening table, adjustment range 0-0.5 mm (#53)	O	O
	Steel infeed roller	S	S
61	Rubber infeed roller (#62)	O	O
62	Rubber outfeed roller	O	O
	Steel outfeed roller	S	S
64	Second steel outfeed roller	-	O
65	Second rubber-covered outfeed roller	-	O
224	Table extension with workpiece roller for the thickener table (630 x 570 mm)	-	O
63	Sectional pressure bar on the infeed side (recommended to be taken with option 61)	O	S
57	Variable speed drive 4-16 m/min	S	S
	General		
	Extractor connection port diameter in mm on Planer/Thickener	140	160
	Weight kg (with standard configuration)	650	845
	Important Accessories		
211	Workpiece roller on the infeed side 630 mm	-	O
211	Workpiece roller on the infeed side (#53)	O	-
224	Table extension with workpiece roller for the thickener 510 x 570 mm, only possible at a maximum chip removal of 5 mm (when surface planing)	O	-
58	Automatic lubricating of the thickening table infeed with workpiece roller on the infeed side	-	O
226	Coupling system for table extension with F-Coupling (Outfeed side)	-	O
225	Scissor lifting table for mounting onto the thickening table	O	O
223	IPPC	W	W
	Transport		
221	Preparation for container	W	W