

POS		
	Electrics	
001	3x 400 V motor voltage	S
002	3x 230 V motor voltage	W
004	50 Hz motor frequency	S
005	60 Hz motor frequency	W
007	Motor power 10 HP (7.35 KW) S6/40%	S
008	Motor power 13.5 HP (10.0 KW) S6/40%	O
009	Motor power 20 HP (15 KW) S6/40% (#001)	O
10	Star-delta start	S
12	Potential free contact	O
13	Timer for operating hours	O
	Cutterblock	
	Cutterblock diameter, mm	120
	Cutterblock speed 5000 rpm	S
39	4 knife system cutter block, knife length 635 mm, with self-adjusting cutterblock	S
41	4-knife TERSA/MBM-system cutterblock, knife length 635 mm	O
44	Silent-POWER spiral cutterblock	O
	Number of knives - Silent-POWER spiral cutterblock	95
	Thicknesser and Feed Drive	
	Thickness planing width in mm	630
	Thicknesser table size in mm	630 x 1050
	Maximum cutting depth in mm	10
	Minimum/maximum thickening height in mm	3-300
	Min. workpiece length in mm	270
53	Electrical thicknesser table height control	S
55	Electrical thicknesser table height control "Power-Drive" D1	S
60	Position Control for thickening height "Digi-Drive" D1 with pre-setting of dimensions	O
	Pressure bars on the infeed side	S
	Spring loaded pressure bar on the outfeed side	S
59	Adjustable rollers below the thickening table, adjustment range 0-0.5 mm	O
	Steel infeed roller with spiral teeth grip Ø85 mm	S
62	Steel sectional infeed roller with spiral teeth grip	O
61	Rubber infeed roller Ø 85 mm (#63)	O
	Steel outfeed roller with micro teeth Ø 85 mm	S
64	Second steel outfeed roller with micro teeth Ø 85 mm (I63)	O
63	Rubber outfeed roller Ø 85 mm	O
65	Second rubber outfeed roller Ø 85 mm (#63)	O
58	Automatic lubricating of the thickening table infeed with workpiece roller on the infeed side	O
211	Workpiece roller on the infeed side for the 630 mm thicknesser table (I58)	O
57	Variable speed drive 5-20 m/min	S
	Important Accessories	
223	(2x 440-104) - Coupling system for table extension with F-Coupling (Outfeed side)	O
224	Table extension with workpiece roller for the thicknesser 630 x 570 mm	O
225	Scissor lifting table for mounting onto the thickening table	O
	General	
	Dust extraction outlet (can be built onto the left or right side of the machine), mm	160
	Weight, kg (with average equipment)	1050
	Packaging	
222	IPPC packaging	W
	Transport	
221	Container packaging	W